# The world best blast systems company INDEX TYPE MICRO BLAST & BEAD BLAST



# SAND BLAST LINE AUTOMATION

Sand blast line automation designed by engineer.





# Real Leader of Global Blast in the 21st Century

We are specialized in manufacturing surface treatment and based on unique technology, have been doing our beat to develop new technology as a manufacturer of shot line automation, sand blast automation, high pressure water jet deburring m/c, blast burr remover, and so on. Also, to meet the diversification of technology, we would like to be a top blast machiner leader in the world making various kinds of high quality machine.



# The world best blast systems company CABINET TYPE BLASTER

## AIR SUCTION BLAST M/C

You need sand m/c, but the handling volume is not so big. We can give you satisfaction with our cheaper price general blast m/c. By Installing large dust collector, it can make room sight brighter and provide clean working environment if you use it for long period.



# **↑ HAN-CABINET-1**WIDE USE SMALL

Total Size: W1100 x D1300 x H2250 Chamber Size: W750 x D800 X H800



## ♦ HAN-CABINET-2 WIDE USE MIDDLE

Total Size: W1100 x D1150 X H2500 Chamber Size: W850 X D800 X H800

LARGE CYCLONE
LARGE DUST COLLECTOR
ORDER MADE



→ HAN-CABINET-3 WIDE USE LARGE



Total Size: W1400 x D1220 x H2250 Chamber Size: W1200 x D850 x H800









# **HIGH PRESSURE BLAST M/C**

It has more powerful basting power that general sand blast m/c. We will give you satisfaction with our long experience and know-how.

# **↑** HAN-CABINET-P1 WIDE USE SMALL

Total Size: W1450 x D1350 x H2200 Chamber Size: W850 x D800 x H800

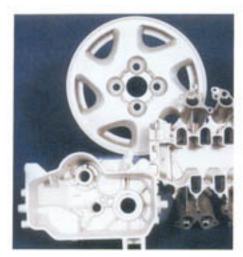


# **◆ HAN-CABINET-P2**WIDE USE MIDDLE

Total Size: W1700 x D1150 x H2200 Chamber Size: W100 x D1150 x H1000

## → HAN-CABINET-P3 WIDE USE LARGE

Total Size: W1900 x D1220 x H2200 Chamber Size: W1400 x D900 x H850





# The world best blast systems company INDEX TYPE BLASTER

## **INDEX TYPE BLASTING M/C**

As all purpose private m/c, the applicable fields are very wide. By using index, the dividing angle is exact and by completely blocking between room and outside it prevents leakage of abrasives and secession of dust.

# ORDER MADE





#### € HAN-INDEX-100

Dust Collector Exclusion

Total Size: W1200 x D1450 x H2700

Work Size : Φ250 x H250 Dirvision : 6 Station

PRECISE DIVISION









▲ End mill private burr remover

# **INDEX TYPE DEBURRING M/C**

As basting equipment installing small parts in large quantities, you can have even blasting effect and maximum production capacity.

# **← HAN-INDEX-1**

Total Size: W1300 x D1520 x H2700

Work Size : Φ200 x H400 Dirvision : 5 Station



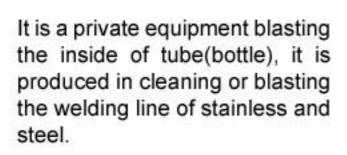
It is fit for line automation to get even blasting effect.

## ← HAN-INDEX-2

Total Size: W1400 x D1520 x H2700

Work Size : Φ300 x H400 Dirvision : 6 Station

▲ Electric parts burr remover





# **→ HAN-INDEX-3**

Total Size: W1400 x D1520 x H2700

Work Size : Φ350 x H400 Dirvision : 5 Station



▲ Cleaning the inside of thermos

# The world best blast systems company CONVEYOR TYPE BLASTER

#### **CONVEYOR WET BLASTER**

It is a equipment cleaning semi-conductor plate. You can get the cleaning effect. Also by mixing abrasives and water you can get your purpose. As the occasion demands you can get cleaning effect by using high pressure(0~500kg/cm²).



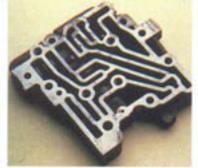
**↑ HAN-CW400** 



€ HAN-AU1000









## **CONVEYOR WIDE USE BLASTER**



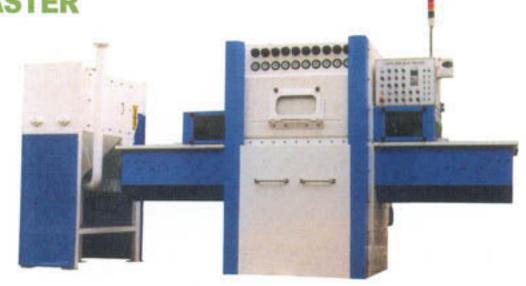
As conveyor type san blast m/c, it can be used in multi purpose, and is designed very elegant and no dust leakage. So it is widely used in Korea. Especially, it is designed for continuous production of small parts, mobile phone case, MP3 case, etc. by using pallet.

**← HAN-C3500** 

# **CONVEYOR SPECIAL BLASTER**

#### → HAN-C200

It is a private sand blast m/c for before coating treatment of cutting tools and extending the life of tools.



# CONVEYOR WIDE USE LARGE BLASTER

# → HAN-CS1200

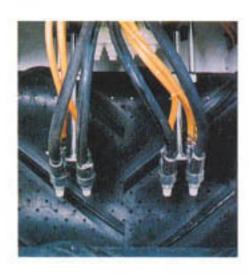
As it is large capacity blasting m/c, it is available continuous production. It is recognized the quality at home and abroad by complementing the problems with many years' production experience.



# The world best blast systems company APRON TYPE BLASTER



## **APRON TYPE BLASTER**



#### **← HAN-APRON1000**

As endless belt type, it is fit to air sand blast and air cleaning m/c for mass production of small parts.



## ← HAN-APRON1200



## → HAN-APRON1200-S

As apron type, it can be produced clean products through blasting-air blowing-discharging-separating abrasives by drum separator.

# WATER JET BLASTER M/C

# WATER JET BLAST M/C (WET BLASTER)

#### → HAN-HP30

It is water jet blast m/c cleaning and washing semi-conductor and vacuum parts.

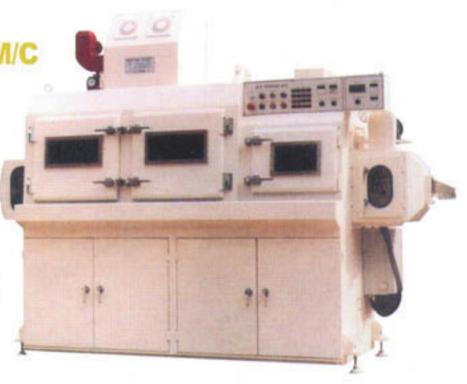




# **WET MICRO DEBURRING M/C**

## → HAN-CW100

It is produced wet type deburring m/c for lead flame and has max. capacity 3m/min.



# WET MOLD CLEANING M/C

#### ← HAN-M 300

It is produced wet micro cleaning m/c for molds

# The world best blast systems company PLASTIC DEFLASHER



## **↑ HAN-APRON-1M-100**

As apron type, it is realized saving labor cost and high efficiency with renovated products by removing plastic burr.

# **↑ HAN-CONVEYOR-1M-400**

Continuous renovated removal of thermosetting resin.

It is newly developed plastic deflasher with out accumulated know-how.

# NANO BLASTER SEMI AUTO



It is honing m/c for before-coating cutting tools. You can see the air blast technical level, suction and cyclone and dust collector function by using particles. We produce honing m/c using more than 400mesh first in Korea and have supplied to institute and special coating and painting companies.



**← HAN-R100** 



**← HAN-HONING100** 





**↑ HAN-SEMI AUTO MICRO** 

# The world best blast systems company SHOT ROOM

# **SHOT (SAND) ROOM**

- Any size is available according to your demand.
- Small size item can be operated in outside
- 2 doors open type
- Elegant inside and outside comparing to other suppliers
- No required BET works

- Assembling construction.



SHOT ROOM





· SHOT ROOM



· SHOT ROOM



DUST COLLECTOR



· CYCLONE & BLAST UNIT

# PHOTO GALLERY

Our updated blasting technology has been spreading and developing in machine, electric, electronic, optics, chemical fields. We have succeeded in developing blasting technology using new material and water jet deburring m/c using high pressure water, semi-conductor cleaning m/c and so on. And our effort will be continued.









**AUTO CONVEYOR** 





ARC SPRAY BOOTH & ROBOT

DRY ICE CLEANING M/C

# The world best blast systems company PHOTO GALLERY



INDEX TYPE MICRO BLAST



INDEX TYPE
PRECISION BLASTER



MICRO PRECISION BLASTER



PRESSURE TYPE BIG BLAST



WET INDEX MICRO BLAST



PRESSURE SAND BLAST



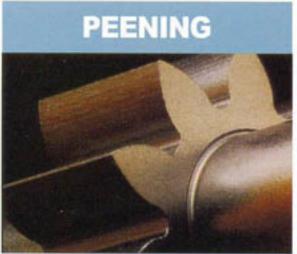
PRESSURE MOLD CLEANING

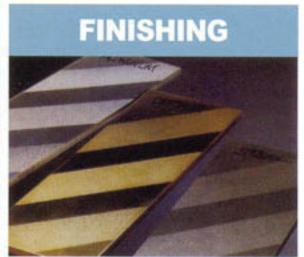


BIG MOLD MICRO BLASTER

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# **CLEANING**





- Remove scale and other Turbine brake foreign element
- Decoating
- Mold cleaning
- Gear, cam shaft, arm, crank part
- Extending the life time of Surface decoration of parts tools
- Surface treatment of each
- - even polishing on the surface

# **ENGINE COMPONENTS**

The most important benefit of shot peening in autosport, as well as in the production car industry, is improved fatigue resistance.

This prevents the premature failure of highly stressed engine components, such as crankshafts, connecting rods, pistons, valves and springs.

The process is used widely in motor sport-in Formula 1 and rally cars, in particular. Shot peening can play a vital role in the performance of a car; it can literally make the difference between winning or losing a race!

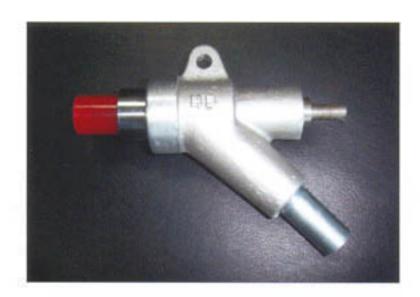


# **GEARS**

The peening of gears and other transmission parts to improve resistance to fatigue and increase torque performance has become part and parcel of the automotive manufacturing scence.

The life of the gear is extended by the introduction of compressive residual stresses which help to prevent crack initiation, but there is also a second benefit. The resultant "dimpled" finish created on the hard surface of each gear tooth provides an improvement in lubrication retention between the contact faces, adding to a further significant improvement in operating life and reducing noise levels.

# The world best blast systems company NOZZLE







NC Silicon carb



NGC Carbide Green



A Fused Alumina Brown



WA Fused Alumina White

# **CERAMIC BEAD**



It has 30 times longer life time of cleaning mold than general glass bead. Also it has excellent effect in polishing steel, aluminium and stainless products.

# **GLASS BEAD**



# **SUS BEAD**



- No dust and semipermanent life.
- Superior to leaning mold and depainting plastic items and automotive bumper, etc.
- Fit to costly products with uniform treatment

GRADTION (MIL-G-9954A)		
MIL SIZE	SCREEN SIZE	MCROMETA µm SIZE
3	20-30	850-600
4	30-40	600-425
5	40-50	425-300
6	50-70	300-212
7	60-80	250-180
8	70-100	212-150
9	80-120	180-125
10	100-170	150-90
11	120-200	125-75
12	140-230	106-63
13	170-325	90-45

# Example of balst treatment



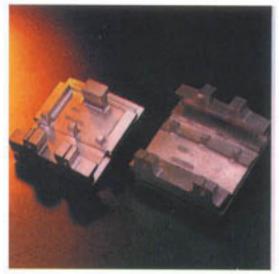
CERAMIC BEAD BLAST



SUS BEAD BLAST



GLASS BEAD BLAST



CERAMIC BEAD BLAST



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GLASS BEAD BLAST



SAND BLAST



SUS BEAD BLAST



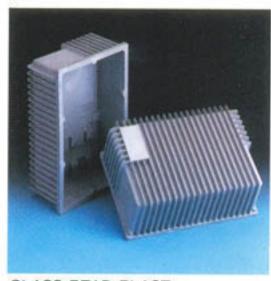
GLASS BEAD BLAST



SAND BLAST



SUS BEAD BLAST



GLASS BEAD BLAST

# The world best blast systems company SAMPLE TEST









Microscope

Illuminometer

STRIP MEASUR ING KIT

Test equipment

# We can develop the products customer wants through out test.







WET BLAST TEST









We will stand on the world market of shot blast with world best technology and pride.